

Dexter Dalogdog Masayon

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Current Location: Philippines

Availability:



PERSONAL DATA

Age: 41
Date of Birth: Mar 30, 1977
Gender: Male
Civil Status: Married
Height: 163.14 cm
Weight: 62 kg
Nationality: Filipino
Religion: Christianity - Catholic
Permanent Address: Fatima Subdivision Upper Puerto, Cagayan de Oro City
Misamis Oriental, Philippines 9000

WORK EXPERIENCE

I have been working for 18.7 year(s).

1. Position: **Machinist/Can End Maker**

Duration: Nov 2008 - PRESENT

Company: Del Monte Philippines Inc.

Company Industry: Manufacturing / Production

Location: Bugo Cagayan De Oro City

Country: Philippines

Department: Can Plant

Job Description: Leadman in Can Plant department specifically in Can End Making.
Nearly 10 years as Can End Maker in Delmonte Philippines
My specialization specifically fabricating of Can end spare parts and reconditioning parts of the machine.
The 3 steps of process flow in can end maker begins in coil line and cut in to scroll sheet, scroll shear cut into strips for double die press.
I am the one to set up of coil line shearing cutter, scroll shearing cutter and set up of double die press tooling and change over.
Set up of curler support ring and segment
Set up of liner and compound application.
Cnc sheet feeding machine have a 7 heads of punch and die.
Set up of rotary liner
Inspection of can end defects using avia camera
Monitor machine during the processing period of products
Assembly high performance dies and press tools on time and in accordance with quality standards
Monitor the feed and speed of machines during the machining process; set controls to regulate

machining, or enter commands to retrieve, input, or edit computerized machine control media;
Report irregularities to the superior
Maintain the good efficiency of the machine
Measuring dimensions of tools using instruments like vernier calipers, bore gauge, inside micrometer .
Produce high quality spare parts using lathe machine, milling machine, surface grinder machine as per specifications.
Examine machine for defective parts and dismantle machines.
Responsible for assembling parts and fitting them.
Check completed workpieces for quality and ensure there lubrication.
Maintained the efficiency machine in production line and minimize down time
Handle change over
Tool and die change over/setter
Experienced with press tool maintenance
Experienced in roll former maintenance and set up
Fabricate spare parts with a tolerance of .0005"
Follow (AM) Autonomous Maintenance, (PM) Preventive Maintenance
As a leadman, I trained, directed, and instructed apprentices and helpers.
Set up for manufacturing parts
Trouble shooting-determine causes of operating errors
Follows prescribed safety regulations
Under my responsibilities are :
Coil line machine
End line machine that involves double die press, liner machine
CNC sheet feeding machine w/ rotary liner
Lathe machine
Milling machine w/ dividing head
Surface grinder machine
Die handler machine
Furnace machine to hardened spare part that we fabricated
Reviewed and recommended any corrections to machine drawings.
Aligned cutting tools and other accessories onto machines.
Adjusted machine controls to avoid any malfunctions.
Followed safety standards and housekeeping policies at all times.
Performed equipment repairs and maintenance activities.
Operated mills, lathes, welds, shapers and grinders to perform machining operations.
Implemented preventive maintenance programs to avoid malfunctions.
Ensured the final products meet the specifications.
My duties and responsibilities are as follows:
1) Conduct test runs with completed tools or dies to ensure that parts meet specifications; make adjustments as necessary.
2) Cut, shape, and trim blanks or blocks to specified lengths or shapes, using power saws, power shears, rules, and hand tools.
3) File, grind, shim, and adjust different parts to properly fit them together.
4) Fit and assemble parts to make, repair, or modify dies, jigs, gauges, and tools, using machine tools and hand tools.
5) Inspect finished dies for smoothness, contour, conformity and defects
6) Lift, position, and secure machined parts on surface plates or worktables, using hoists, vises, v-blocks, or angle plates.
7) Measure, mark, and scribe metal or plastic stock to lay out machining, using instruments such as protractors, micrometers, scribes, and rulers.
8) Select metals to be used from a range of metals and alloys, based on properties such as hardness and heat tolerance.
9) Set up and operate conventional or computer numerically controlled machine tools such as

lathes, milling machines, and grinders to cut, bore, grind, or otherwise shape parts to prescribed dimensions and finishes.

10) Set up and operate drill presses to drill and tap holes in parts for assembly.

11) Smooth and polish flat and contoured surfaces of parts or tools, using scrapers, abrasive stones, files, emery cloths, or power grinders.

12) Study blueprints, sketches, models, or specifications to plan sequences of operations for fabricating tools, dies, or assemblies.

13) Verify dimensions, alignments, and clearances of finished parts for conformance to specifications, using measuring instruments such as calipers, gauge blocks, micrometers, and dial indicators.

14) Visualize and compute dimensions, sizes, shapes, and tolerances of assemblies, based on specifications.

15) Cast plastic tools or parts, or tungsten-carbide cutting tips, using pre-made molds.

16) Design jigs, fixtures, and templates for use as work aids in the fabrication of parts or products.

17) Develop and design new tools and dies, using computer-aided design software.

18) Set pyrometer controls of heat-treating furnaces, and feed or place parts, tools, or assemblies into furnaces to harden.

My job activities:

Handling and Moving Objects -- Using hands and arms in handling, installing, positioning, and moving materials, and manipulating things.

2) Controlling Machines and Processes -- Using either control mechanisms or direct physical activity to operate machines or processes (not including computers or vehicles).

3) Performing General Physical Activities -- Performing physical activities that require considerable use of your arms and legs and moving your whole body, such as climbing, lifting, balancing, walking, stooping, and handling of materials.

4) Getting Information -- Observing, receiving, and otherwise obtaining information from all relevant sources.

5) Inspecting Equipment, Structures, or Material -- Inspecting equipment, structures, or materials to identify the cause of errors or other problems or defects.

2. Position: **Machinist/Machine Operator**

Duration: Mar 2006 - Nov 2008 (2.7 yrs)

Company: Rebisco Biscuit Company

Company Industry: Manufacturing / Production

Location: Alae, Manolo Fortich Bukidnon

Country: Philippines

Department: Maintenance Department

Job Description: Maintained the machine in good condition.

Monitor the feed and speed of machines during the machining process.

Study sample parts, blue prints, drawings to determine methods which is needed to fabricate products, and determine product dimensions and tolerance.

Operate equipment to verify operational efficiency

Fit and assemble parts to make or repair machine tools.

Handle change over

Trouble shooting-determine causes of operating errors and deciding what to do about it.

Follows prescribed safety regulations

I handled like lathe machine, milling machine, shaper machine, arc welding machine

3. Position: **Machinist**

Duration: Feb 2000 - Feb 2006 (6 yrs)

Company: Machinist

Company Industry: Repair & Maintenance Services
Location Kauswagan Cagayan de Oro City, Misamis Oriental
Country Philippines
Department: Engineering Department
Job Description: Set up ,adjust and operate all of the basic machine tools in order to perform precision machining operations.

Select the appropriate tools, machines and materials to be used in preparation of machinery works.

Active listening and active learning when it comes to our client's specifications.

Committed to meeting a deadlines.

Machine parts to specifications using machine tools such as lathes, milling, shapes, grinders.

I work in a company that one that provide spare parts in our region.

4. Position: **Machinist/Machine Operator**
Duration: Jun 1999 - Dec 1999 (0.5 yrs)
Company: Del Monte Plantation Philippines
Company Industry: Manufacturing / Production
Location Camp Philipps Bukidnon
Country Philippines
Department: Maintenance Department
Job Description: Apprentice

Follows supervisor's intructions and directions at work

Detects and report defective spare parts to my supervisor

Performs typical machine shop operations to support the production and fabrication

Maintain the work area and equipment in clean orderly condition and follows prescribed safety regulations.

EDUCATION

	Highest Education	Second Highest Education
Education Level:	Vocational Diploma / Short Course Certificate	Vocational Diploma / Short Course Certificate

Education Field:	Engineering(Mechanical)	Engineering(Mechanical)
Course:	Mechanical Technology	Basic Machinery
School/University:	Cagayan De Oro College	TESDA
Location:	Cagayan De Oro City	Tagoloan Misamis Oriental
Date:	Jun 1997 - Mar 1999	May 1996 - Jul 1996

LICENSES/CERTIFICATIONS

License/ Certification	License/ Certification No.	Date
1. National Certificate II	18104302013226	Mar 29, 2018

SKILLS

Skill	Level of Proficiency	Remarks
1 Active Listening	5 - Expert	Giving full attention to what other people are saying,taking time to understand the points of being made.
2 Trouble shooting	5 - Expert	Determining the cause of operating errors amd deciding to what to do about it.
3 Speaking	5 - Expert	Taking others to convey information effectively
4 Multitasking skill/Flexible Skill	5 - Expert	I can work sa Tin Can Maker, machinist,machine operator,tool and die maker.For nearly 19 years in this industry,I could say this is passion and expertise
5 Analytical Skill	4 - Advanced	Ability to visualize,conceptualize or solve both complex and uncomplicated problems by making decisions.
6 Critical Thinking Skill	4 - Advanced	Using logic and reasoning to identify the strength and weaknesses of alternative solutions,conclusions to the problem.
7 Active Learning	4 - Advanced	Understanding the implications of new information for both current and future problem-solving and decision making.
8 Repairing Skill	4 - Advanced	Repairing machines or systems using the needed tools.
9 Mathematical Skills	4 - Advanced	Using mathematics to solve problems and also to calculate speeds and feeds and others.

TRAININGS/SEMINARS

Date	Topic/Course Title
Jul 17, 2017- Jul 17, 2017	Certificate of recognition-Team of the Month Alan Z.Salcedo Bugo, Delmonte Philippines
Jun 9, 2011- Jun 9, 2011	Basic Safety Course and Disciplinary Action Policy-Supplemental Procedure and Table of Penalties for Violations of Safety Rules Francisco o T. Molas Conference Room at Delmonte Philippines Bugo Cagayan de oro Ciry
Jun 10, 2010- Jun 10, 2010	5"S" Training and Workshop Francisco T. Molas PWS Conference Room Del Monte Bugo Cannery
Mar 26, 2009- Mar 26, 2009	Carboweld Welding Technical Seminar

Edwin De Vera
Bugo, Delmonte Philippines
Mar 5, 2009- Mar 6, 2009 Can Double Seam and Can Coating Seminar
Joel E. De Villa
Bugo, Delmonte Philippines

LANGUAGES SPOKEN

Language	Proficiency Level (5=Excellent; 1=Poor)
1. Tagalog	5
2. Visayan	5
3. English	3

AVAILABLE DOCUMENTS

Passport

Number:	3235455A	Expiry Date:	May 30, 2022
Place of Issue:	Cagayan de Oro City	Date of Issue:	May 30, 2017

REFERENCES

Eduardo Chua
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